

Regular Maintenance Guidelines

To use this machine under its optimal conditions, it is important to perform the following maintenance at the appropriate times on a daily basis.

Before daily operations
Ink mixing (white ink)
 Remove just the ink cartridge for the white ink, shake the ink cartridge 50 times (about 20 seconds), and then reinsert this ink cartridge.

Before daily operations
Print head check
https://downloadcenter.rolanddg.com/contents/manuals/VG4-640_USE_EN/index.html?id=fur1604452485175

If a message appears
Cleaning around the printheads (manual cleaning)
https://downloadcenter.rolanddg.com/contents/manuals/VG4-640_USE_EN/index.html?id=egx1703141276165

After daily operations
Cleaning the machine
https://downloadcenter.rolanddg.com/contents/manuals/VG4-640_USE_EN/index.html?id=zpr1604452542078

If a message appears
Disposing of discharged fluid
https://downloadcenter.rolanddg.com/contents/manuals/VG4-640_USE_EN/index.html?id=wwa1604452543535

Information on other maintenance items is also available on the Internet.
https://downloadcenter.rolanddg.com/contents/manuals/VG4-640_USE_EN/index.html?id=oss1604452482830

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